



Key Specifications (Mitsubishi BA24)

Axis Travels:

X
X
: 23.6" (600mm),

Y
Y
: 15.7" (400mm),

Z
Z
: 16.7" (425mm)

U/V Travels: 3.0" x 3.0"

Maximum Workpiece Size: 41.3" x 32.3" x 16.5"

Maximum Workpiece Weight: 3,300 LBS (1,500 kg)

Wire Diameter Capacity: 0.004" – 0.012" (0.10mm - 0.30mm)

Table Dimensions: 34.6" x 26.8"

Tank Capacity: 324 Gallons

Control: [Mitsubishi 64-bit Multi-Tasking Control](#)

Key Features

Automatic Wire Threader (AWT): Standard, often with wire chopper

Submerged Machining: Allows for stable, accurate cutting

Anti-Electrolysis (AE) Power Supply: Prevents rust on steel workpieces

Taper Capacity: Up to 15 degrees at 10.5" thickness